



TECHNICAL DATA SHEET No 140

P965 WASH PRIMER READY FOR USE

GENERAL TECHNICAL DESCRIPTION

1K ready for use transparent wash primer.
Adhesion promoter.
Ideal for car rims restoration.
Chromate-free.

SURFACE

Aluminium
Stainless steel
Galvanised
Zinc-coated

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.
Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION



No thinner / reducer required



1.2 - 1.3 mm
1.7 - 2.2 bar (25 - 32 psi)
2 - 3x coats = 20 - 30 µm
(0.8 - 1.2 mil)



10 min / 23°C (73°F)
Flash off time
between coats



10 - 20 min / 23°C (73°F)



It can be painted over with all HB BODY 1K / 2K Topcoats, starting 10 - 20 min from application up to 24 hours at 23°C (73°F).

SPECIFIC GRAVITY

0.84 ± 0.02 g/cm³

SOLID CONTENT

12 ± 1% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 780 g/L.
2004/42/II(c)(780)780

THEORETICAL COVERAGE

7 - 8 m² / l at 20 - 30 micron (0.8 - 1.2 mil)
dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO thinner / reducer

REMARKS

- Optimum operating temperature range 10 - 25°C (50 - 77°F).
- There may be a noticeable change in the transparency of the product before use, over a period of time. This change will not affect the finished surface, as the recommended thickness is 20 - 30 µm (0.8 - 1.2 mil).

WARNING: Do not use Wash Primers under any polyester system.

STORAGE SHELF LIFE

- Guaranteed shelf life of 12 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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MARCH 2025