



TECHNICAL DATA SHEET No 827

SPRAY P303 SPOT REPAIR PRIMER

GENERAL TECHNICAL DESCRIPTION

Excellent 1K Spray primer with good filling properties designed for spot repairs.

Provides a smooth surface for topcoat application with good adhesion and flexibility properties.

Fast-drying, easy to sand.

SURFACE

Old paintwork
Metallic
OEM
Small plastic areas (PP, TSOP, etc.) except pure PE (see *REMARKS* section)
HB BODY Polyester Fillers

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Sand substrate with an appropriate grit paper.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser
Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.
Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION:



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



2 - 3 coats approximately
20 - 30 µm



5 min / 23°C (73°F)



20 - 30 min / 23°C (73°F)



P 400 – P 600



P 800 – P 1000
Sanding by hand, wet



Overcoat with any HB
BODY Paint system



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.87 ± 0.02 g/cm³

SOLID CONTENT

19 ± 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.
2004/42/IIIB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle
- It is recommended to test on a similar surface for achieving the desired finishing result
- Optimum operating temperature range 10 - 25°C (50 - 77°F)
- For larger plastic areas it is recommended to apply P340 Plastofix prior to Spray P303 Spot Repair Primer.

STORAGE SHELF LIFE

Guaranteed shelf life of 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective
equipment



Follow the application
instructions mentioned
in this TDS

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