

COLOR SOLUTIONS BASECOAT MIX SYSTEM



GENERAL TECHNICAL DESCRIPTION

One component solvent based mix system, consisting of high quality acrylic resin and pigments.

Comprises basic tinters, solid, metallic, pearls and Xirallic pearls.

Fast Drying and excellent opacity.

SURFACE

OEM sanded surfaces
Old refinishing paintworks, sanded
All HB BODY primers

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION: 2 coats for solid shades plus an effect coat for metallic and pearl shades.



Stir well before use



Mix 50% with 760
NORMAL / 761 SLOW
BASECOAT THINNER /
REDUCER



Ready to spray: 17 - 20 s
DIN 4 / 20°C (68°F)



Paper filter 125 µm



1.2 – 1.3 mm
2 - 2.5 bar (29 - 36 psi)

EFFECT COAT :
1.5 bar (22 psi)

2 - 2.5 coats = 15 - 20 µm
(0.6 - 0.8 mil)



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Flash off time until matt
and touch-free



Final flash off time until
matt and touch-free

USE OF HARDENER



For high durability and anti-chipping properties and 3-STAGE color shades, it is strongly recommended to mix basecoat with 10% HARDENER FOR TOPCOATS H752/H753/H754.
For interior use without clearcoat (trunk, bonnet etc.) also use hardener.

SPECIFIC GRAVITY

0.9 - 1.13 g/cm³ *

SOLID CONTENT

(NO THINNER)

22% ± 2% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 840 g/L.
2004/42/II(b)(840)840

THEORETICAL COVERAGE

10 - 12 m²/l at 20 micron (0.8 mil)
dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL
NORMAL THINNER

REMARKS

- Allow for additional time for combi spray booths to reach the desired temperature.
- After preparing the area to be painted ensure that it is free from dirt, wax, oil etc.
- Application temperature from +10°C to +35°C (50°F - 95°F).

STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).

* Specific gravity values lie within a range and depend on the color shade.



Always wear protective
equipment



Follow the application
instructions mentioned
in this TDS

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